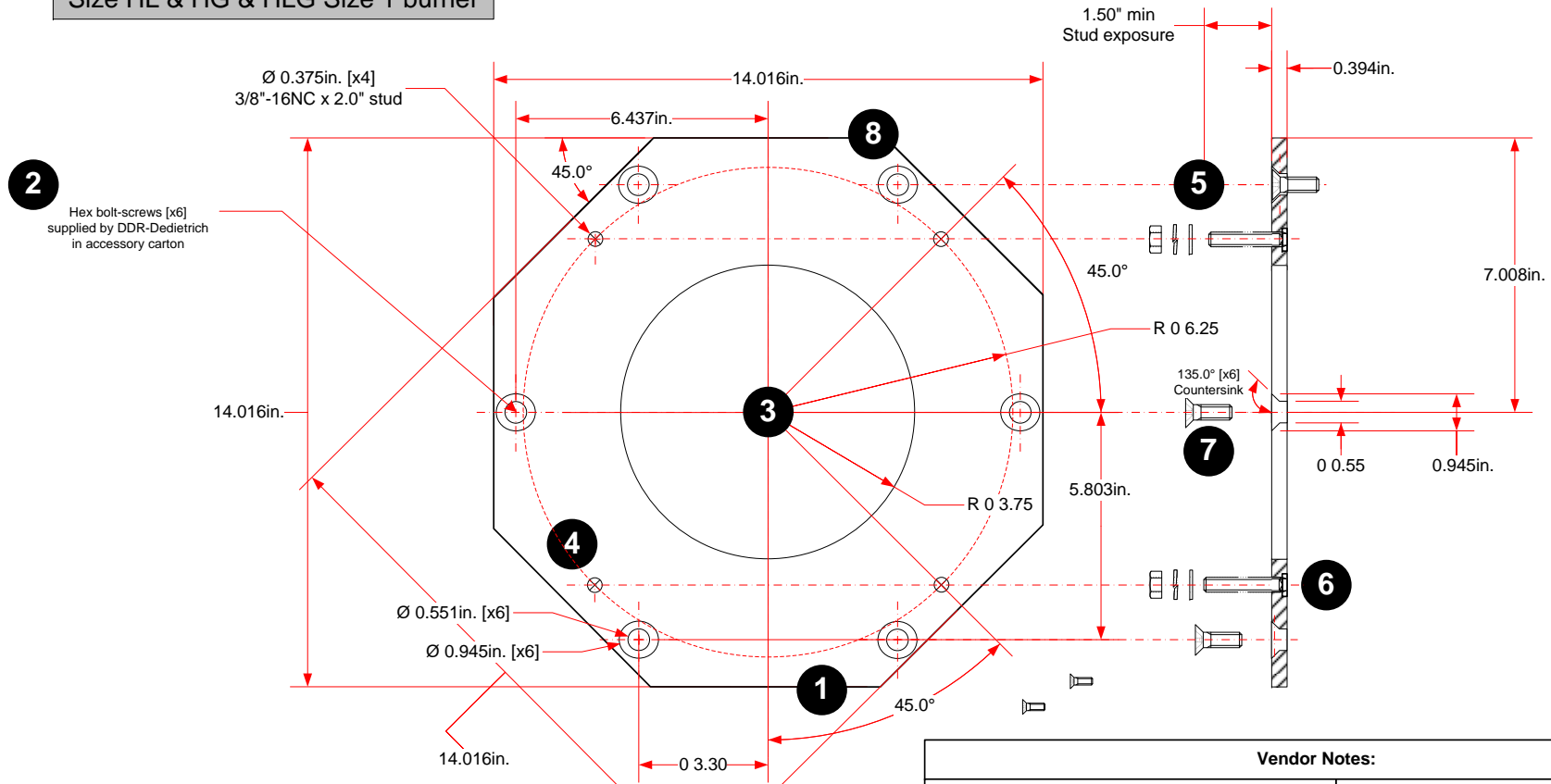


OEM GT400A Boiler Mounting Plate
Drawing for Industrial Combustion
Size HL & HG & HLG Size 1 burner



2 Hex bolt-screws [x6] supplied by DDR-Dedietrich in accessory carton

Boiler-burner mounting plate flange based from Industrial combustion drawing # 557-0021

Vendor Notes:	
1. Manufacture octagon shaped flange per drawing, hardware for boiler mounting to door provide by FEB (De Dietrich)	5. Provide burner mounting stud threaded on flange with nuts and washers (locking & flat) [x4]
2. Drill counter sunk hole [x6] for flange securing to boiler door per drawing.	6. Reinforce burner studs at backing.
3. Cut combustion head hole in center of flange per drawing.	7. Octagon flange securing bolts provided by DDR/ De Dietrich
4. Drill and tap burner studs grade 5 minimum 3/8"-16NC x 2.0" [x4]. @ 12 1/2" Bolt Centre - 45° each other	8. No finish specified, flange and all work to be free of burrs and sharp edges..

Drawing Template [0]			Description				OEM GT400A boiler door burner mounting plate – Industrial Combustion Gas burner Model HL-HG-HLG Size 1	
	DDR AMERICAS INC. 1090 Fountain Street North, Unit 10 & 11 Cambridge, Ontario N3E 1A3 – Canada Tel: 1.800.943.6275 Fax: 519.650.1709 Website: www.dedietrichboilers.com		Creator	Craig H.	Tolerances ±	0.03"	Material	CRS 316L or equal
	Approved		Scale	3" = 1ft.	File Name	2-400-ICB-002		
	Revision	0	Units	Inches	Date [mm/dd/yy]	02/11/08		