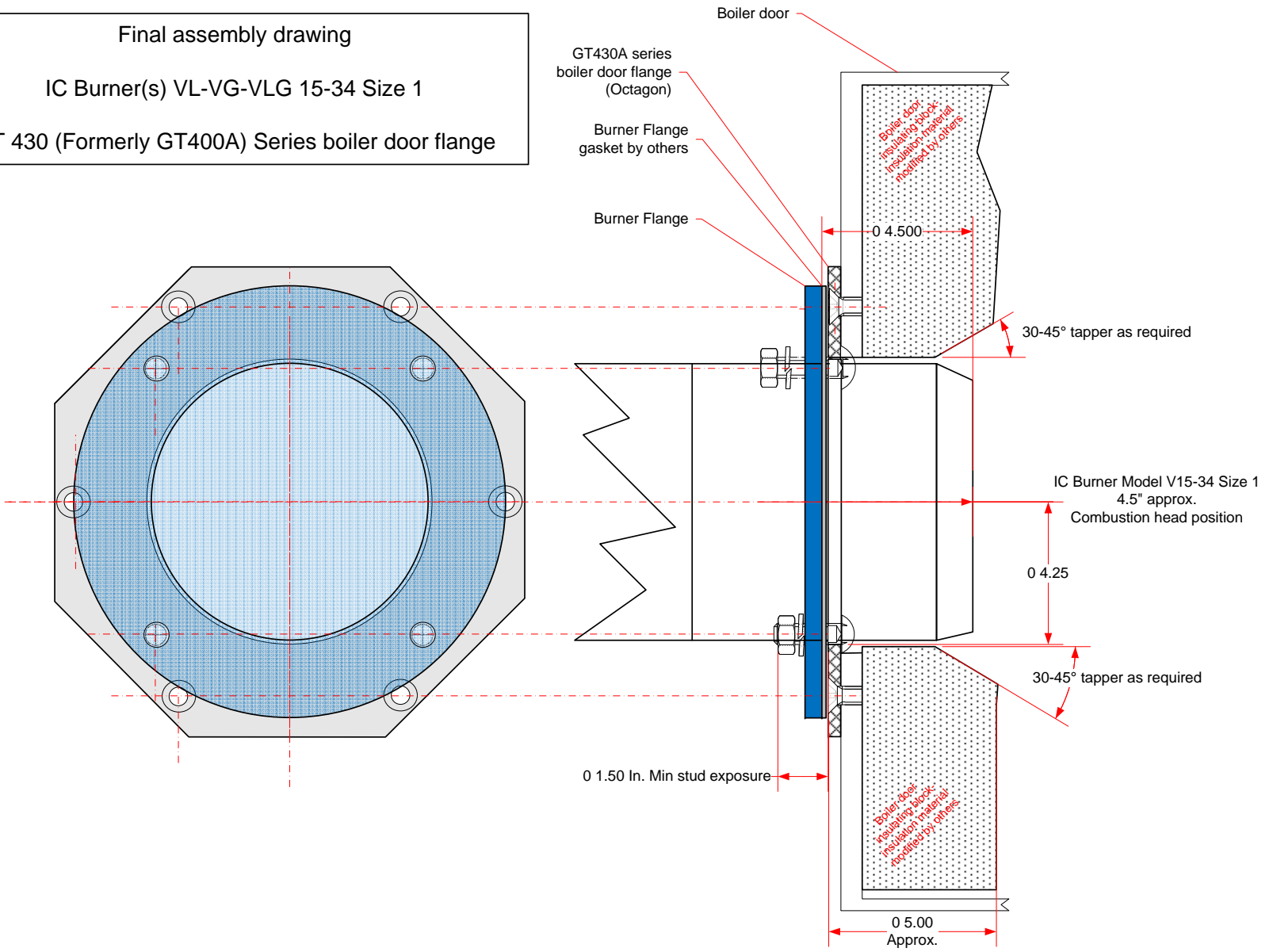


| Vendor Notes: | |
|---------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
| 1. Manufacture octagon shaped flange per drawing | 6. Provide burner mounting stud threaded & reinforced on flange with nuts and washers [4]. |
| 2. Drill counter sunk hole [x6] for flange securing to boiler door per drawing. | 7. Octagon flange securing bolts provide by DDR-De Dietrich |
| 3. Cut combustion head hole in center of flange per drawing. | 8. No finish specified, flange and all work to be free of burrs and sharp edges.. |
| 4. Drill and tap burner studs 5/8" x 2" 11 NC [x4]. | |
| 5. Reinforce burner studs at backing. | |

| | | | | | | |
|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|----------------------------------------------------------------------------------------------------------------------|---------------------------|-----------------|-----------|
| Drawing Template [0] | | | Description OEM GT400A (GT 430A) Series burner mounting plate adapter for IC Burner VG-VL-VLG Size 1 (V15-34) | | | |
| | DDR AMERICAS INC. 1090 Fountain Street North, Unit 10 & 11 Cambridge, Ontario N3E 1A3 – Canada Tel: 1.800.943.6275 Fax: 519.650.1709 Website: www.dedietrichboilers.com | | Creator Craig H. | Tolerances ± 0.03" | Material | 8229-0531 |
| | Approved | Scale 3" = 1ft. | File Name | 2-400-ICB-003(a) | | |
| | Revision 0 | Units Inches | Date [mm/dd/yy] | 07-10-08 | | |
| | | | | | | |

Final assembly drawing
 IC Burner(s) VL-VG-VLG 15-34 Size 1
 GT 430 (Formerly GT400A) Series boiler door flange



Drawing Template [0]



DDR AMERICAS INC.
 1090 Fountain Street North, Unit 10 & 11
 Cambridge, Ontario N3E 1A3 – Canada
 Tel: 1.800.943.6275 Fax: 519.650.1709
 Website: www.dedietrichboilers.com

Description

FINAL ASSEMBLY DRAWING (INTERNAL USE) OEM GT400A (GT 430A) Series burner mounting plate adapter for IC Burner VG-VL-VLG Size 1 (V15-34)

| | | | | | |
|----------|----------|--------------|-----------|-----------------|------------------|
| Creator | Craig H. | Tolerances ± | 0.03" | Material | 8229-0531 |
| Approved | | Scale | 3" = 1ft. | File Name | 2-400-ICB-003(b) |
| Revision | 0 | Units | Inches | Date [mm/dd/yy] | 07-10-08 |