


Vendor Notes:

1. Manufacture octagon shaped flange per drawing	6. Provide burner mounting stud threaded & reinforced on flange with nuts and washers [4],
2. Drill counter sunk hole [x6] for flange securing to boiler door per drawing.	7. Octagon flange securing bolts provided by FEB-De Dietrich
3. Cut combustion head hole in center of flange per drawing.	8. No finish specified, flange and all work to be free of burrs and sharp edges..
4. Drill and tap burner studs 3/8" x 2.75" 16 NC [x4].	
5. Reinforce burner studs at backing.	

Revision

1.0 = changed stud length from 1.5" to 2.5"
 2.0 = stud increased from 2.5 to 2.75 inches, also added all applicable Weishaupt burners

Drawing Template [0]	De Dietrich 		Description				GT 430A (Formerly GT400A) burner mounting plate – Wieshaupt burner WM L10/ sizes 3-4 & L & RL, M/M5 & RMS size 5.	
	DDR AMERICAS INC. 1090 Fountain Street North, Unit 10 & 11 Cambridge, Ontario N3E 1A3 – Canada Tel: 1.800.943.6275 Fax: 519.650.1709 Website: www.dedietrichboilers.com		Creator	Craig H.	Tolerances ±	0.03"	Material	CRS
			Approved		Scale	3" = 1ft.	File Name	2-400-WEI-002 (R2)
			Revision	2	Units	Inches	Date [mm/dd/yy]	03-03-09