



Installer Note:
Insulating block & insulation material provided in separate accessories box, items to be field modified on site to suit need.

- Cut view of metal plate
- Plate Insulating block material
- Combustion head insulation

GTE 500A boiler door modifications

1. Cut out burner head hole per drawing.
2. Tap & Drill of mounting studs on door.
3. Provide 1/2" x 2" 13-NC studs with flat & locking wash and nut.
4. Reinforce burner studs at backing by good engineering methods.
5. No finish specified, all cuts to be free of burrs and sharp edges.

- (A)** Mounting stud holes to be reinforced at back
- (B)** Mounting Studs [x4] 1/2" x 2-13 NC

Drawing Template [0]	De Dietrich		Description		OEM GTE500A door modified for Webster JB3 burner			
	Flexible Eutectic Boilers Ltd. [North America] 1090 Fountain Street North, Unit 10 & 11 Cambridge, Ontario N3E 1A3 – Canada Tel: 1.800.943.6275 Fax: 519.650.1709 Website: www.dedietrich-boilers.com		Creator	Craig H.	Tolerances ±	0.03"	Material	8259-0538
			Approved		Scale	3" = 1 ft.	File Name	2-500-WEB-002
			Revision	0	Units	Inches	Date [mm/dd/yy]	08/07/07